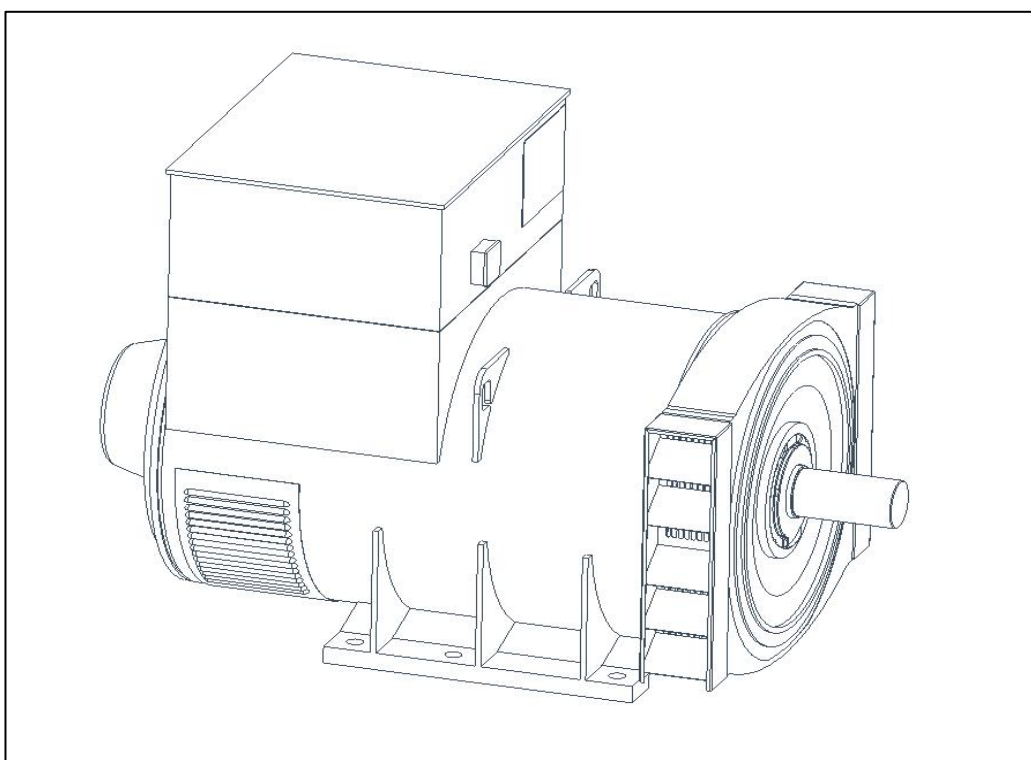


STAMFORD®

HCM634G - Technical Data Sheet



HCM634G

SPECIFICATIONS & OPTIONS

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STANDARDS

Marine generators may be certified to Lloyds, DnV, Bureau Veritas, ABS, Germanischer-Lloyd or RINA. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustment is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

HCM634G



WINDING 312

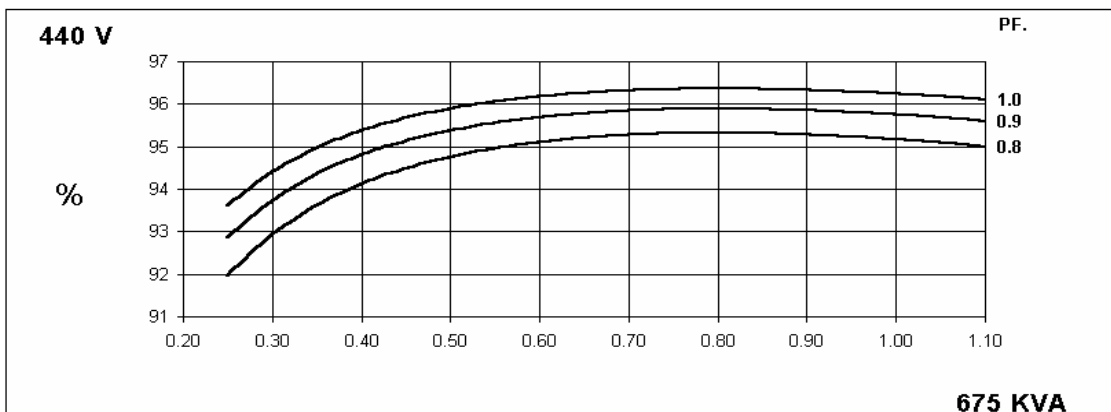
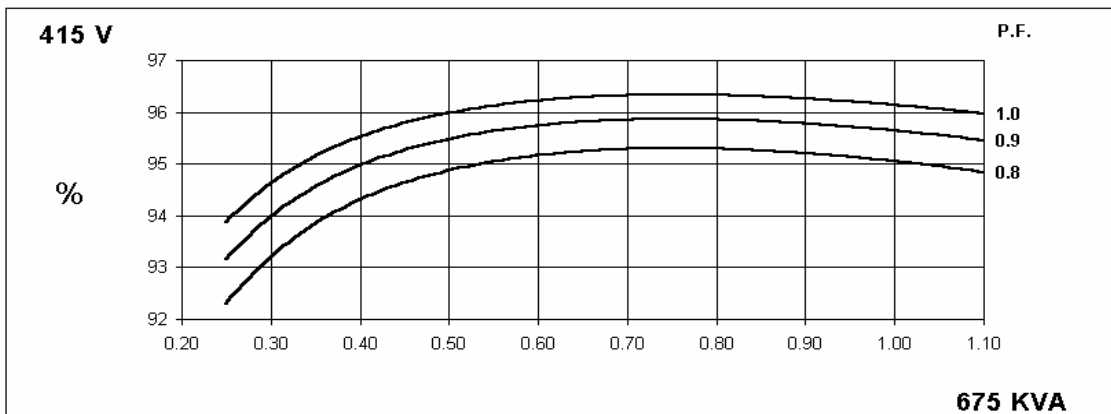
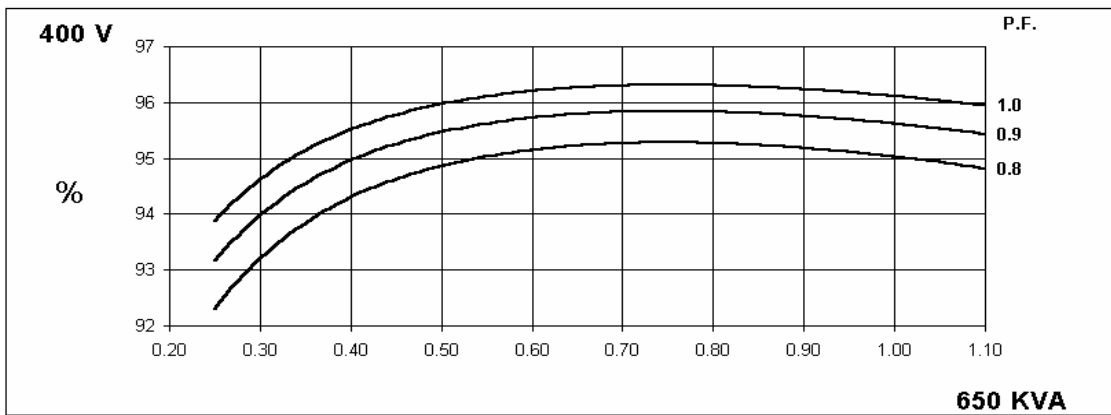
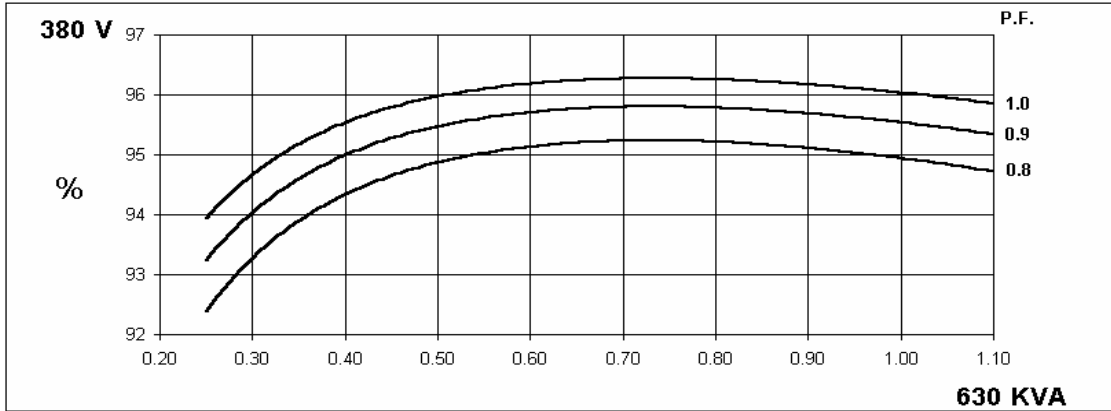
CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.							
A.V.R.	MX321							
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING						
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6							
STATOR WDG. RESISTANCE	0.0034 Ohms PER PHASE AT 22°C STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.75 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6224 (ISO)							
BEARING NON-DRIVE END	BALL. 6317 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	1965 kg				1989 kg			
WEIGHT WOUND STATOR	934 kg				934 kg			
WEIGHT WOUND ROTOR	814 kg				766 kg			
WR ² INERTIA	18.3482 kgm ²				17.8009 kgm ²			
SHIPPING WEIGHTS in a crate	2023 kg				2029kg			
PACKING CRATE SIZE	183 x 92 x 140(cm)				183 x 92 x 140(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m ³ /sec 3420 cfm				1.961 m ³ /sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE DELTA	220	230	240	254	240	254	266	277
kVA BASE RATING FOR REACTANCE VALUES	630	650	675	675	788	813	856	875
X _d DIR. AXIS SYNCHRONOUS	2.47	2.30	2.22	1.97	3.18	2.94	2.83	2.65
X' _d DIR. AXIS TRANSIENT	0.20	0.19	0.18	0.16	0.25	0.23	0.22	0.21
X'' _d DIR. AXIS SUBTRANSIENT	0.14	0.13	0.13	0.11	0.19	0.18	0.17	0.16
X _q QUAD. AXIS REACTANCE	1.48	1.38	1.33	1.18	1.89	1.74	1.68	1.58
X'' _q QUAD. AXIS SUBTRANSIENT	0.17	0.15	0.15	0.14	0.22	0.20	0.20	0.18
X _L LEAKAGE REACTANCE	0.08	0.07	0.07	0.06	0.11	0.10	0.09	0.09
X ₂ NEGATIVE SEQUENCE	0.17	0.16	0.16	0.14	0.22	0.20	0.20	0.18
X ₀ ZERO SEQUENCE	0.02	0.02	0.03	0.02	0.03	0.03	0.03	0.03
REACTANCES ARE SATURATED				VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED				
T' _d TRANSIENT TIME CONST.	0.185 s							
T'' _d SUB-TRANSTIME CONST.	0.025 s							
T' _{do} O.C. FIELD TIME CONST.	2.35 s							
T _a ARMATURE TIME CONST.	0.04 s							
SHORT CIRCUIT RATIO	1/X _d							

50
Hz

HCM634G
Winding 312

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THREE PHASE EFFICIENCY CURVES

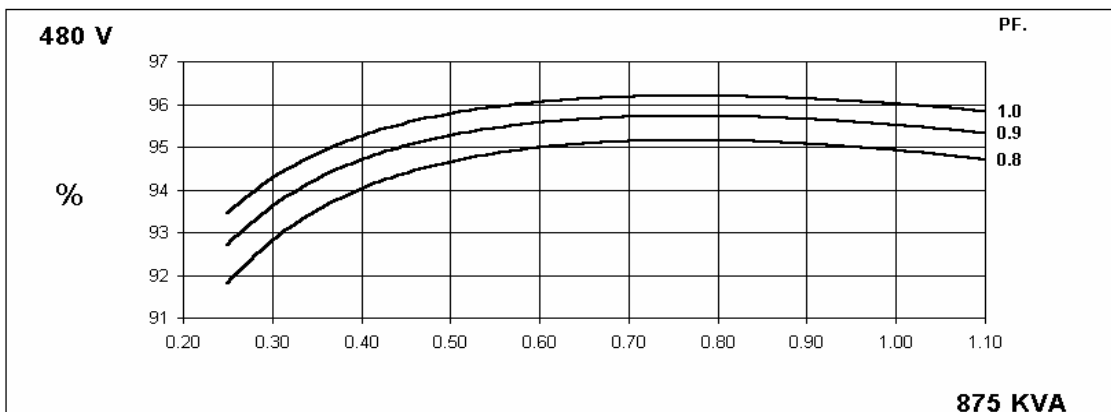
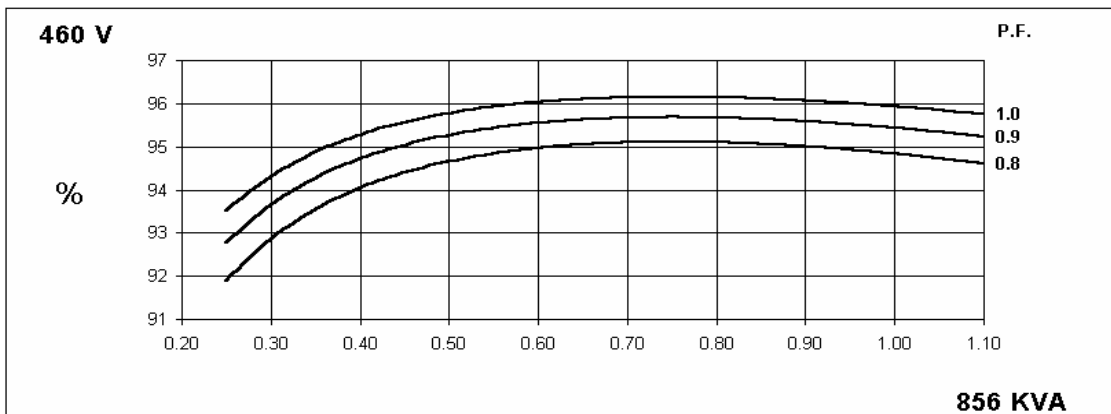
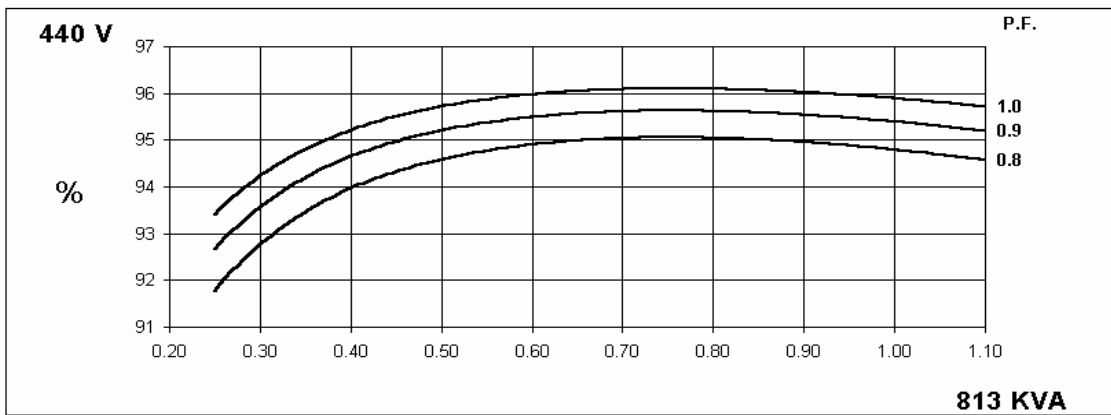
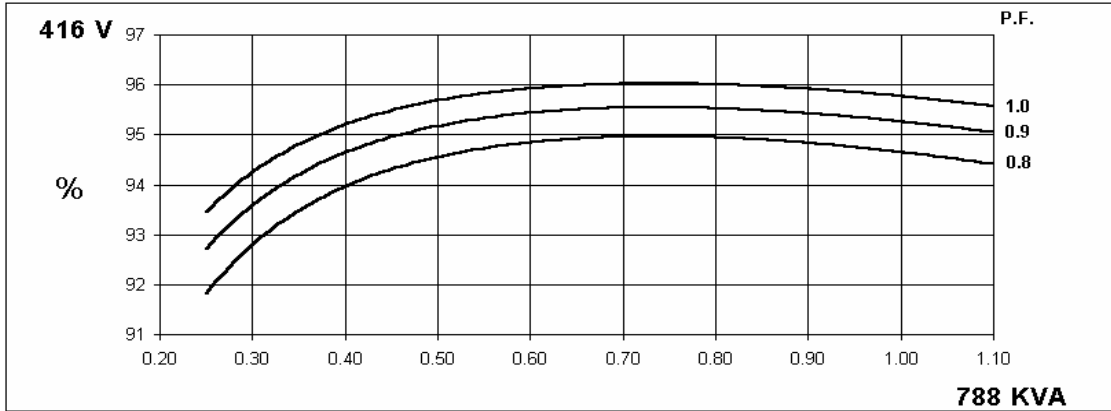


60
Hz

HCM634G
Winding 312

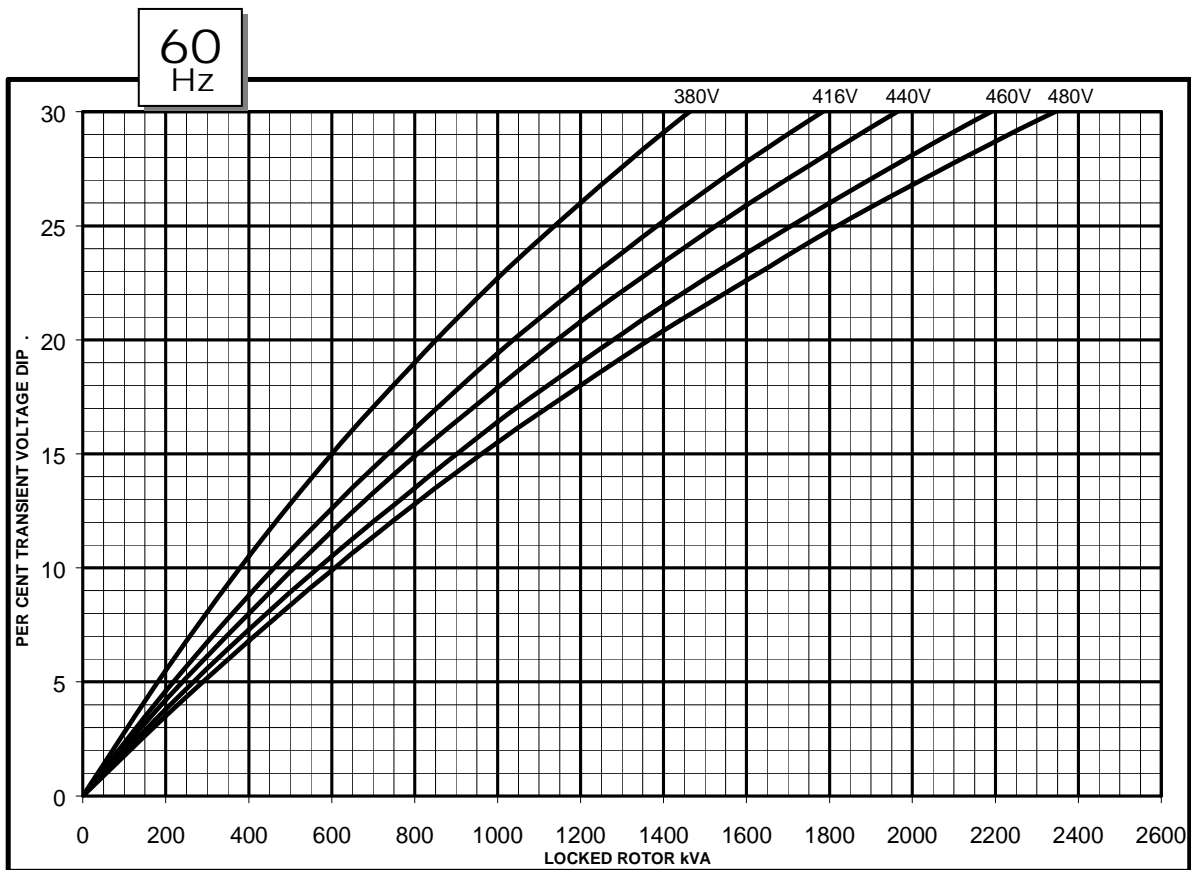
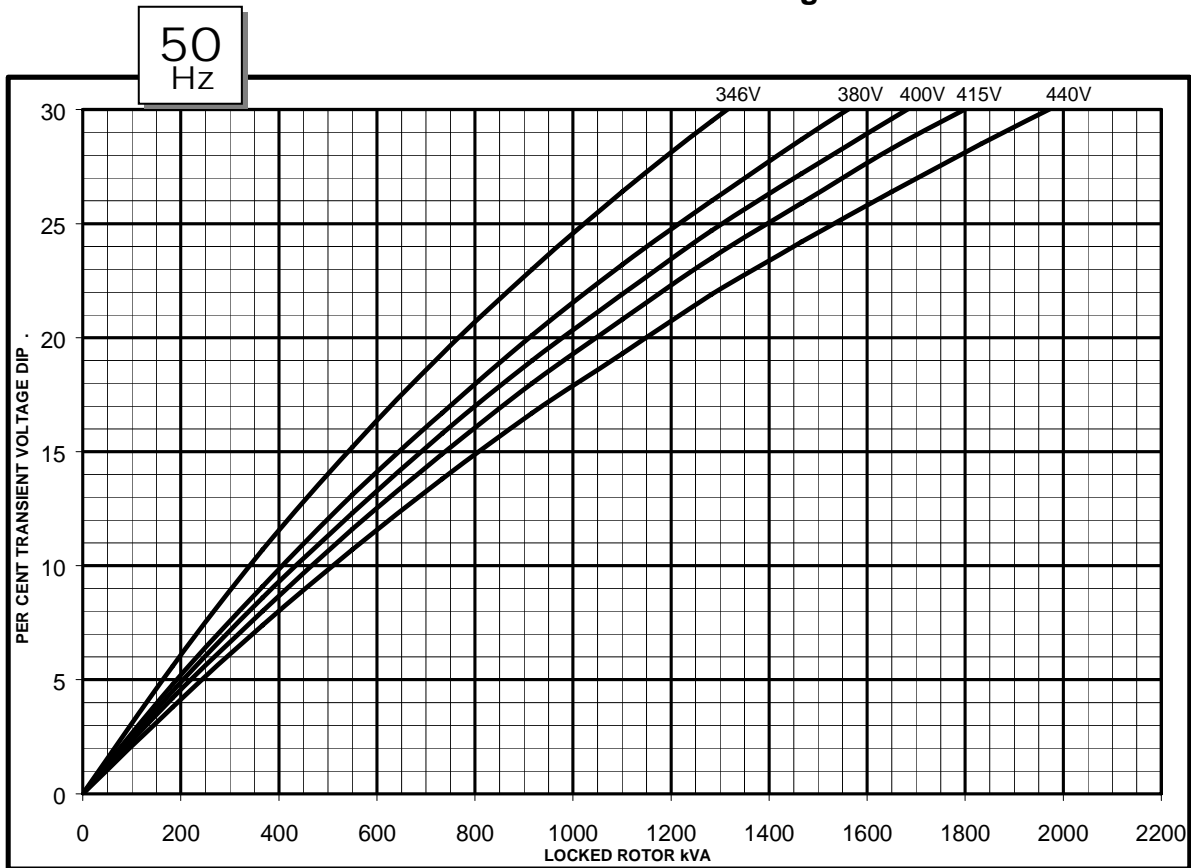
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THREE PHASE EFFICIENCY CURVES



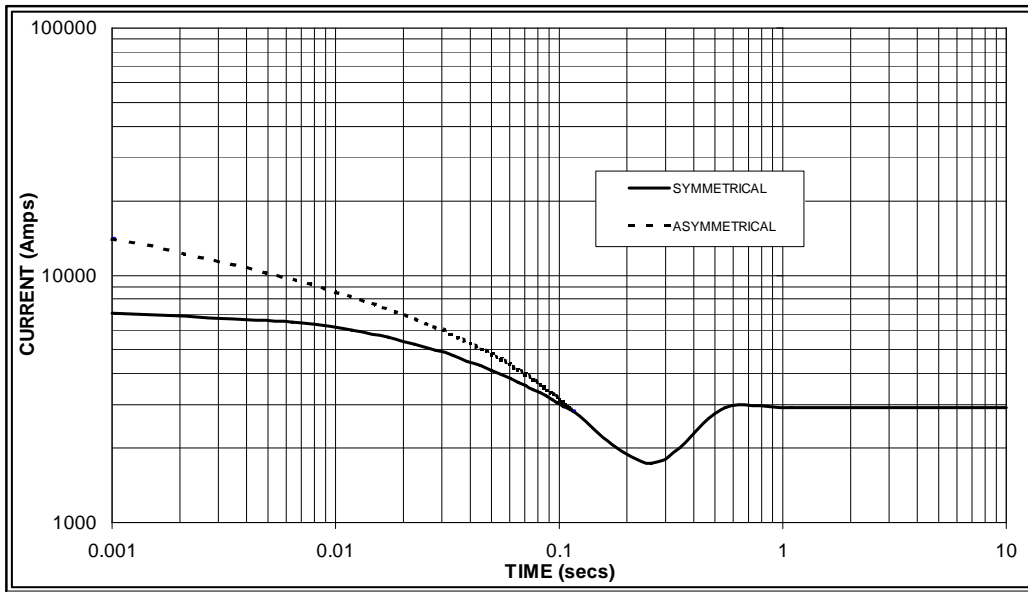
HCM634G
Winding 312

Locked Rotor Motor Starting Curve



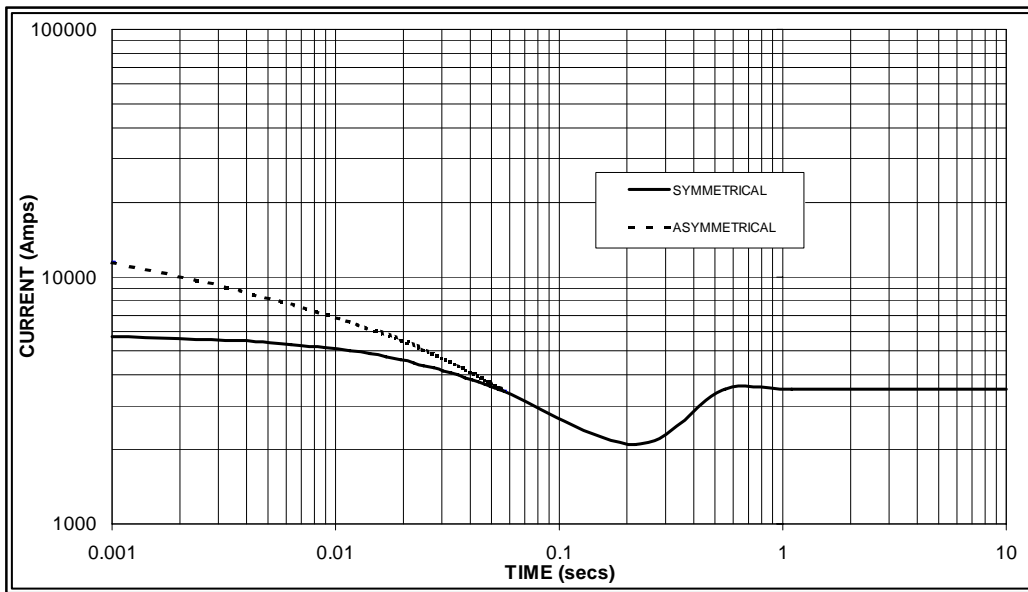
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

50
Hz



Sustained Short Circuit = 2,900 Amps

60
Hz



Sustained Short Circuit = 3,500 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.07	440v	X 1.06
415v	X 1.12	460v	X 1.12
440v	X 1.18	480v	X 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For Delta connection multiply the Curve current value by 1.732

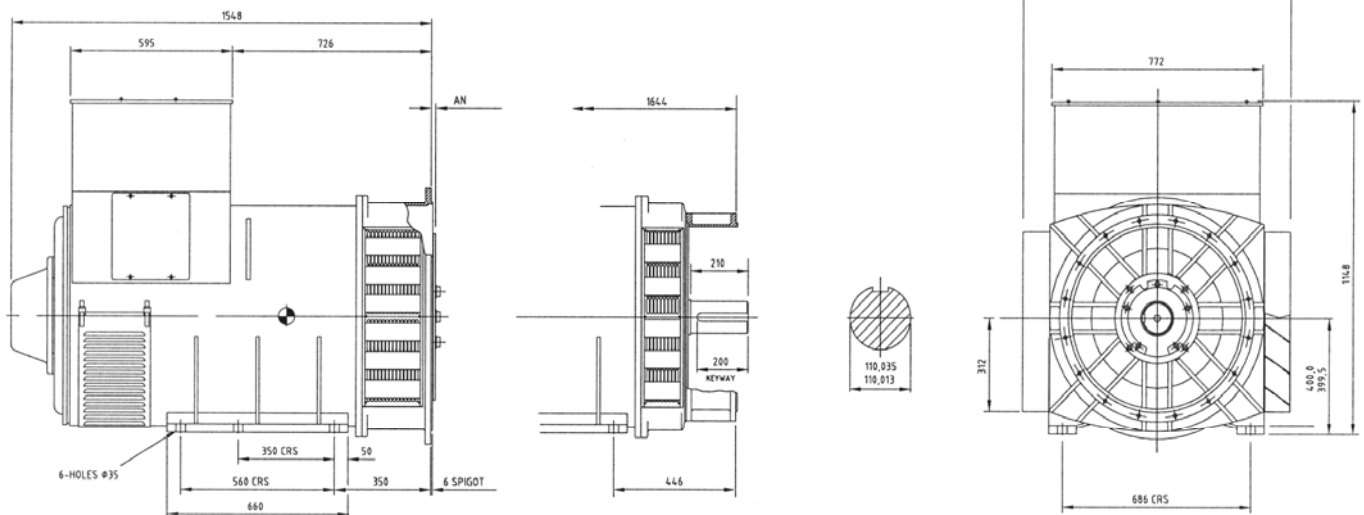
HCM634G
Winding 312 / 0.8 Power Factor

RATINGS

Class - Temp Rise		Cont. E - 65/50°C				Cont. B - 70/50°C				Cont. F - 90/50°C				Cont. H - 110/50°C			
50 Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	500	520	540	540	530	550	570	570	630	650	675	675	630	650	675	675
	kW	400	416	432	432	424	440	456	456	504	520	540	540	504	520	540	540
	Efficiency (%)	95.2	95.3	95.3	95.3	95.2	95.2	95.3	95.3	94.9	95.0	95.1	95.2	94.9	95.0	95.1	95.2
	kW Input	420	437	453	453	445	462	478	478	531	547	568	567	531	547	568	567

60 Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	613	640	665	688	638	662	688	712	731	763	800	819	788	813	856	875
	kW	490	512	532	550	510	530	550	570	585	610	640	655	630	650	685	700
	Efficiency (%)	95.0	95.0	95.1	95.2	94.9	95.0	95.1	95.2	94.8	94.9	95.0	95.0	94.7	94.8	94.8	94.9
	kW Input	516	539	559	578	538	557	579	598	617	643	674	690	666	686	722	738

DIMENSIONS



COUPLING DISC	AN
SAE 14	25.4
SAE 18	19.87
SAE 21	0
SAE 24	0