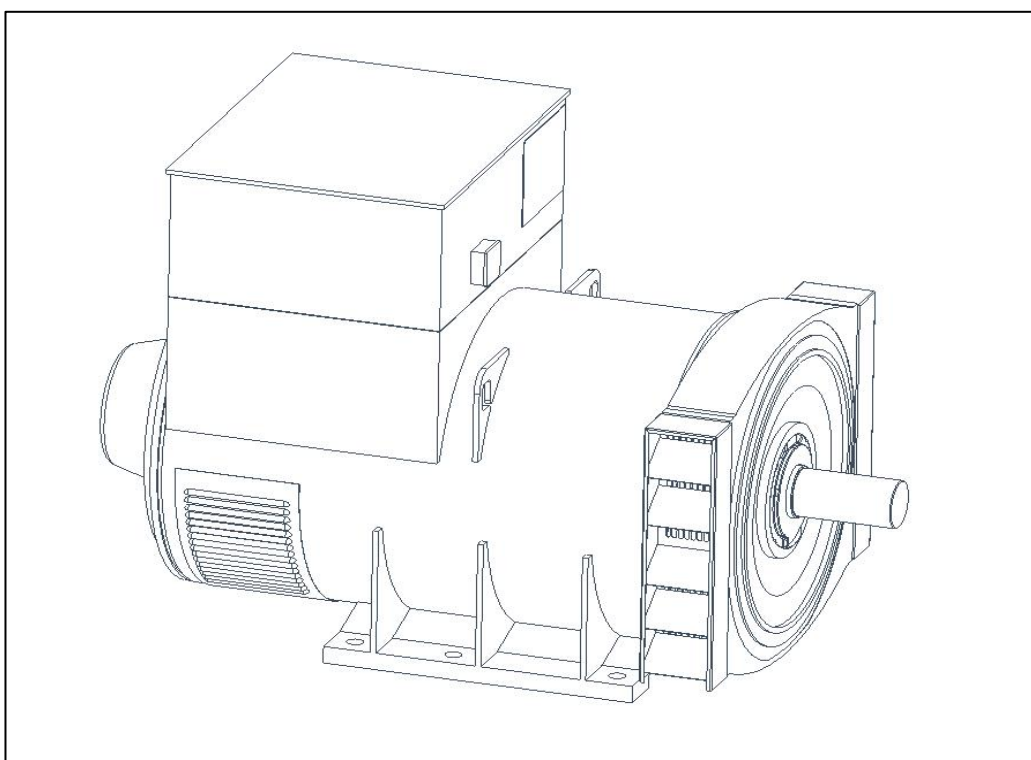


STAMFORD[®]

HCM634H - Technical Data Sheet



HCM634H

SPECIFICATIONS & OPTIONS

STAMFORD

STANDARDS

Marine generators may be certified to Lloyds, DnV, Bureau Veritas, ABS, Germanischer-Lloyd or RINA. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustment is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

HCM634H



WINDING 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321		
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING	
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

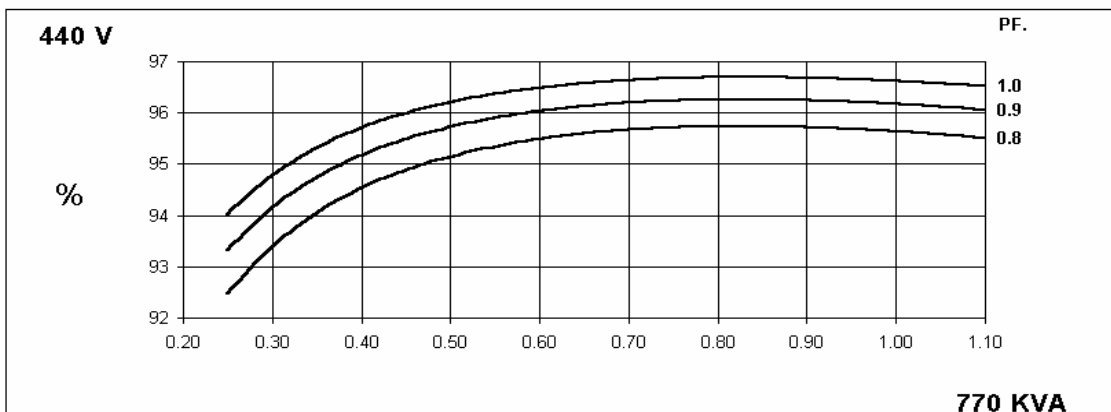
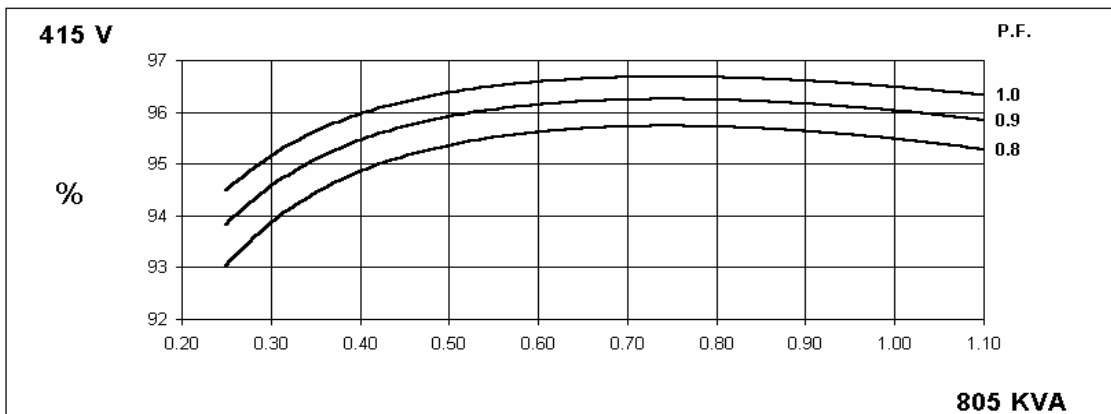
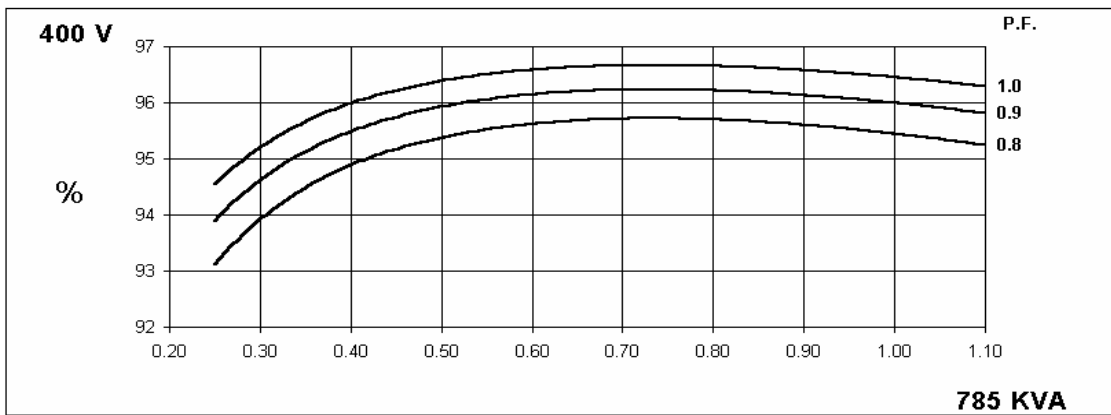
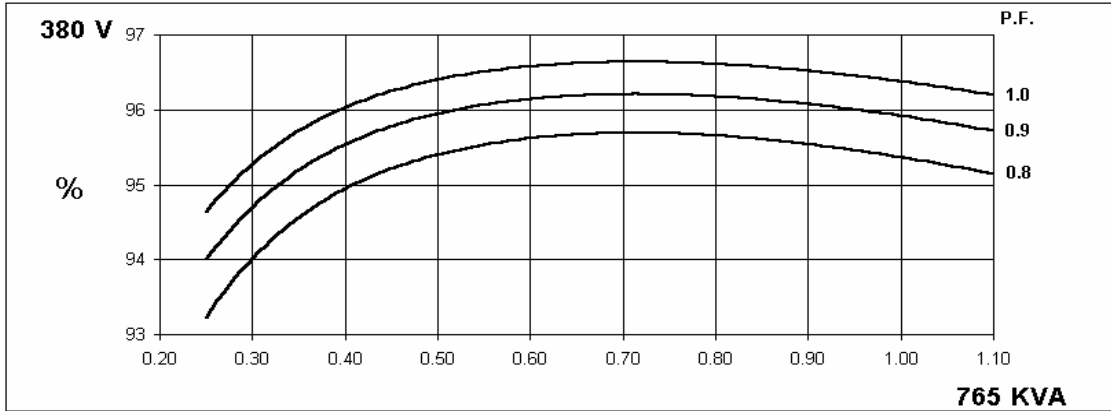
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6							
STATOR WDG. RESISTANCE	0.0025 Ohms PER PHASE AT 22°C STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.88 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6224 (ISO)							
BEARING NON-DRIVE END	BALL. 6317 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2117 kg				2145 kg			
WEIGHT WOUND STATOR	1010 kg				1010 kg			
WEIGHT WOUND ROTOR	866 kg				821 kg			
WR ² INERTIA	20.0438 kgm ²				19.4965 kgm ²			
SHIPPING WEIGHTS in a crate	2173 kg				2180 kg			
PACKING CRATE SIZE	183 x 92 x 140(cm)				183 x 92 x 140(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m ³ /sec 3420 cfm				1.961 m ³ /sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE DELTA	220	230	240	254	240	254	266	277
kVA BASE RATING FOR REACTANCE VALUES	765	785	805	770	885	931	970	994
X _d DIR. AXIS SYNCHRONOUS	2.51	2.33	2.22	1.89	2.91	2.74	2.61	2.46
X' _d DIR. AXIS TRANSIENT	0.21	0.20	0.19	0.16	0.25	0.24	0.23	0.21
X'' _d DIR. AXIS SUBTRANSIENT	0.15	0.14	0.13	0.11	0.16	0.16	0.15	0.14
X _q QUAD. AXIS REACTANCE	1.49	1.38	1.32	1.12	1.73	1.63	1.55	1.46
X'' _q QUAD. AXIS SUBTRANSIENT	0.16	0.15	0.14	0.12	0.19	0.18	0.17	0.16
X _L LEAKAGE REACTANCE	0.08	0.07	0.06	0.05	0.09	0.08	0.07	0.07
X ₂ NEGATIVE SEQUENCE	0.17	0.16	0.15	0.12	0.20	0.18	0.18	0.17
X ₀ ZERO SEQUENCE	0.03	0.02	0.02	0.02	0.03	0.03	0.02	0.02
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED								
T' _d TRANSIENT TIME CONST.	0.185 s							
T'' _d SUB-TRANSTIME CONST.	0.025 s							
T' _{do} O.C. FIELD TIME CONST.	2.44 s							
T _a ARMATURE TIME CONST.	0.04s							
SHORT CIRCUIT RATIO	1/X _d							

50
Hz

HCM634H
Winding 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

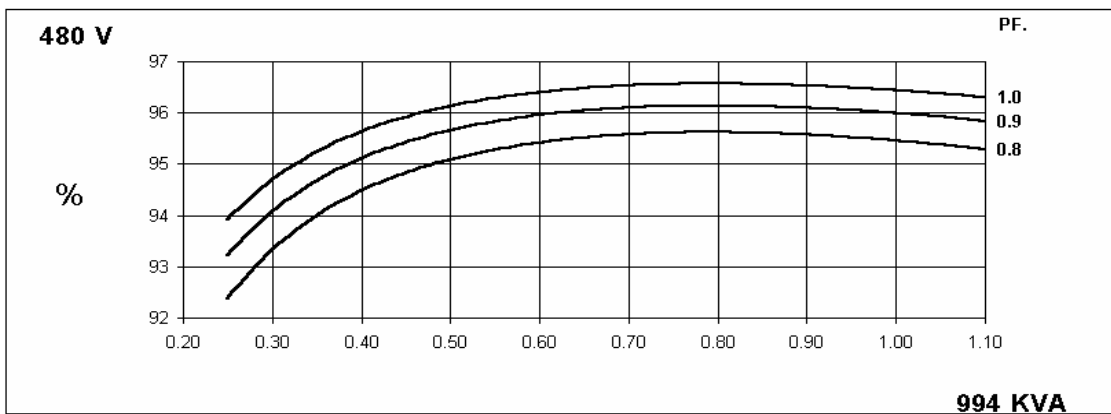
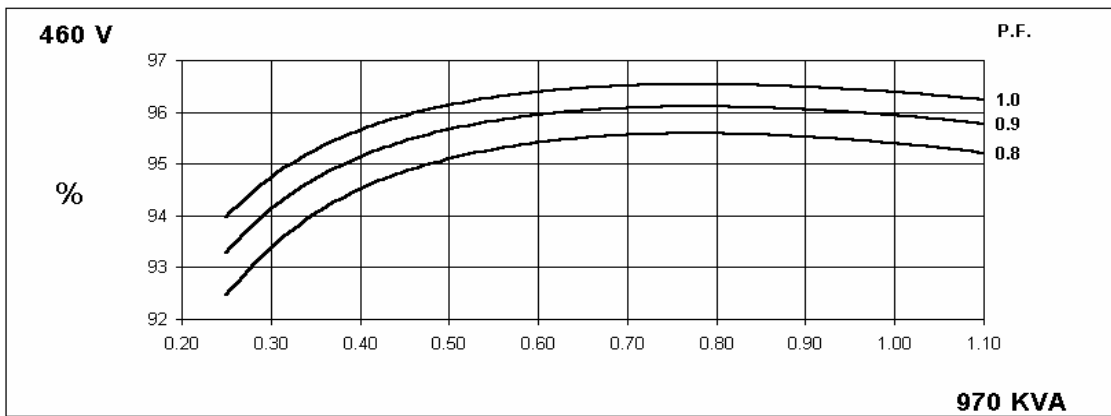
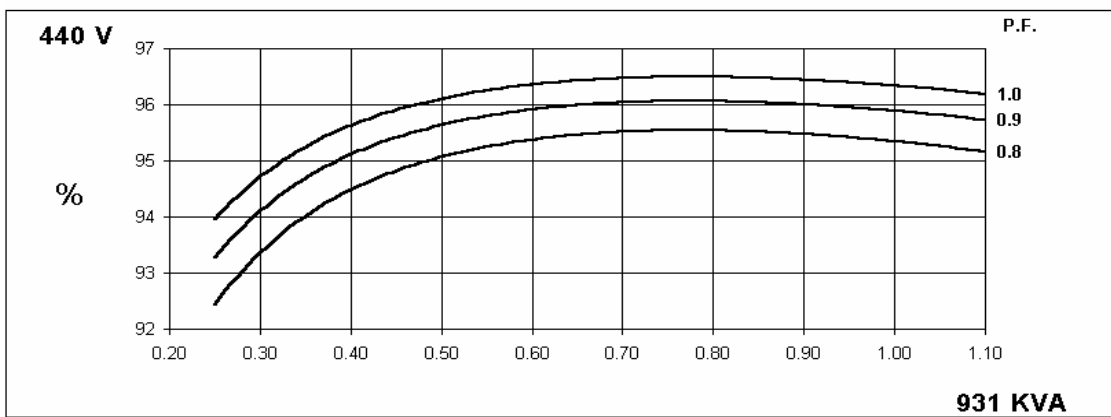
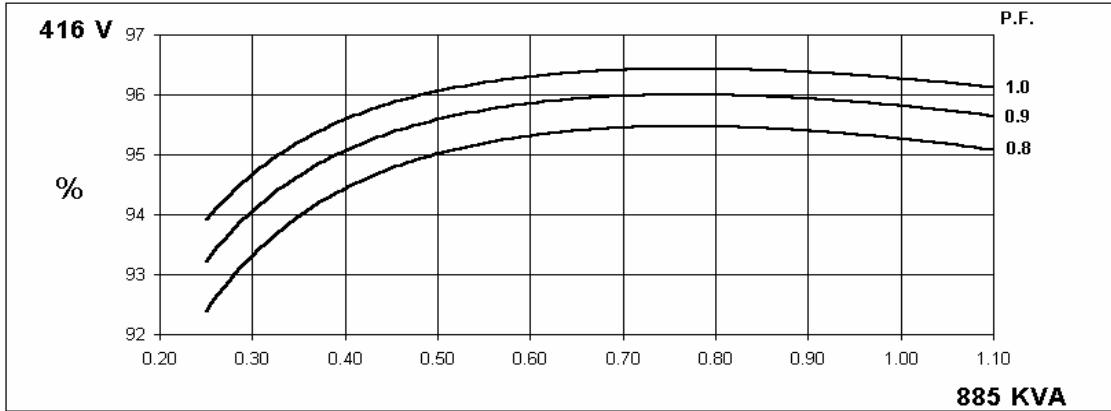


60
Hz

HCM634H
Winding 312

STAMFORD

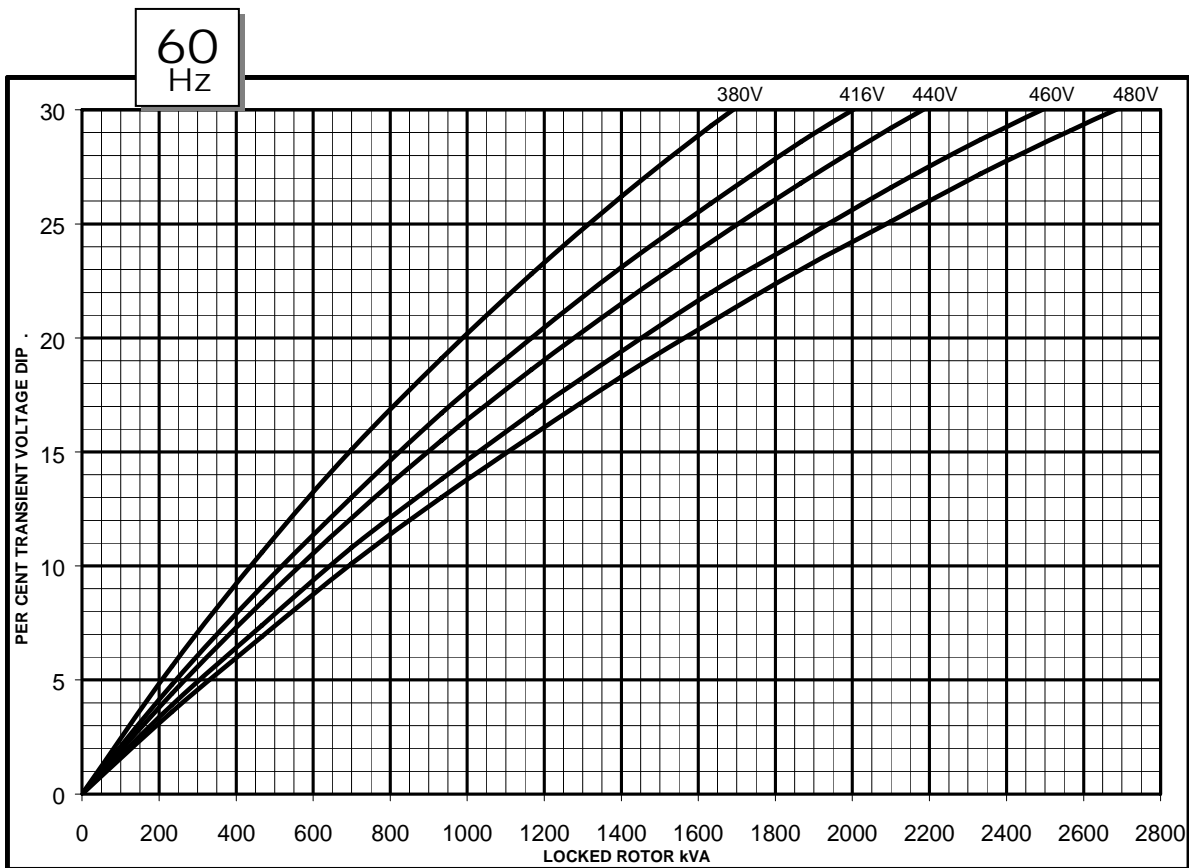
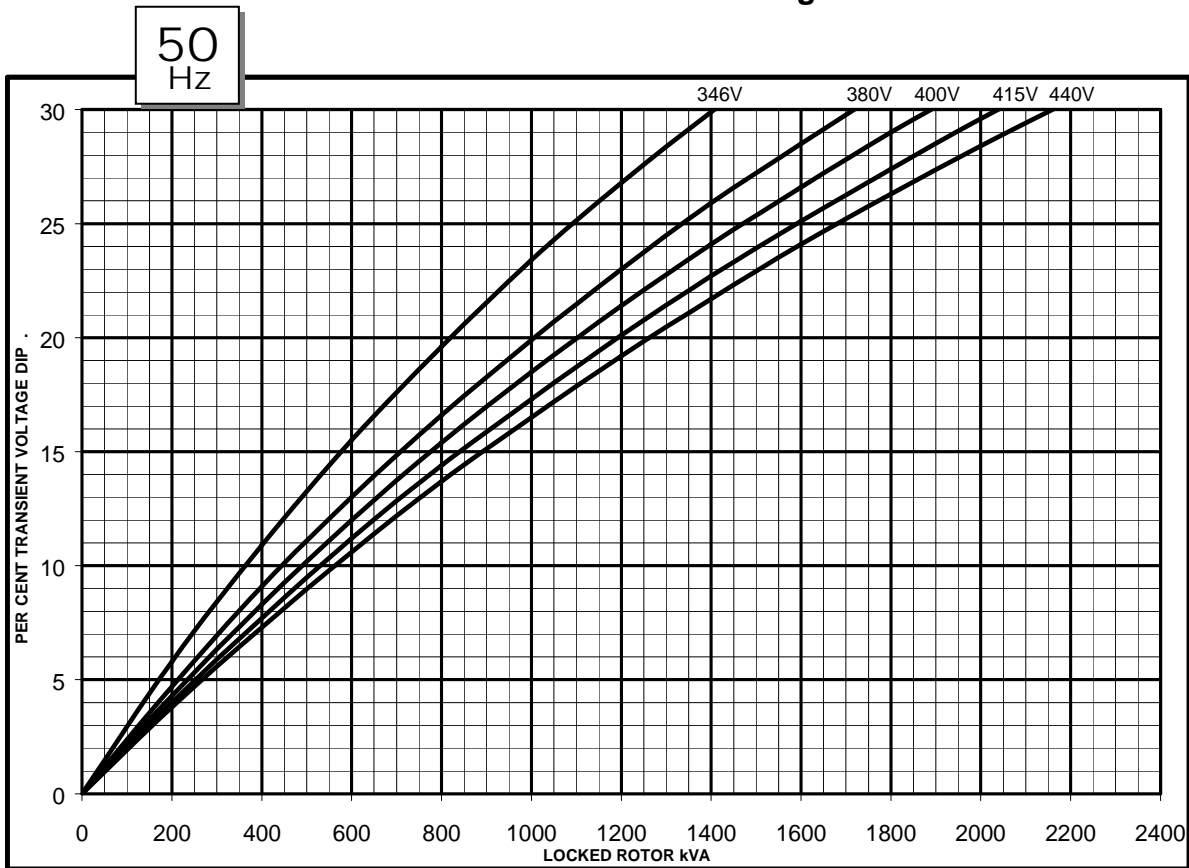
THREE PHASE EFFICIENCY CURVES



HCM634H
Winding 312

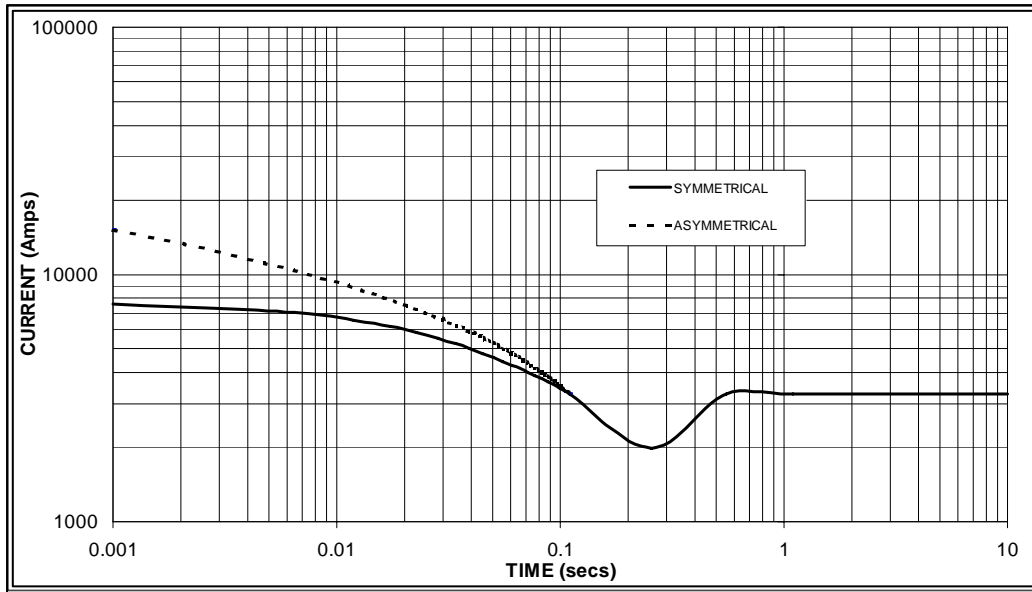
STAMFORD

Locked Rotor Motor Starting Curve



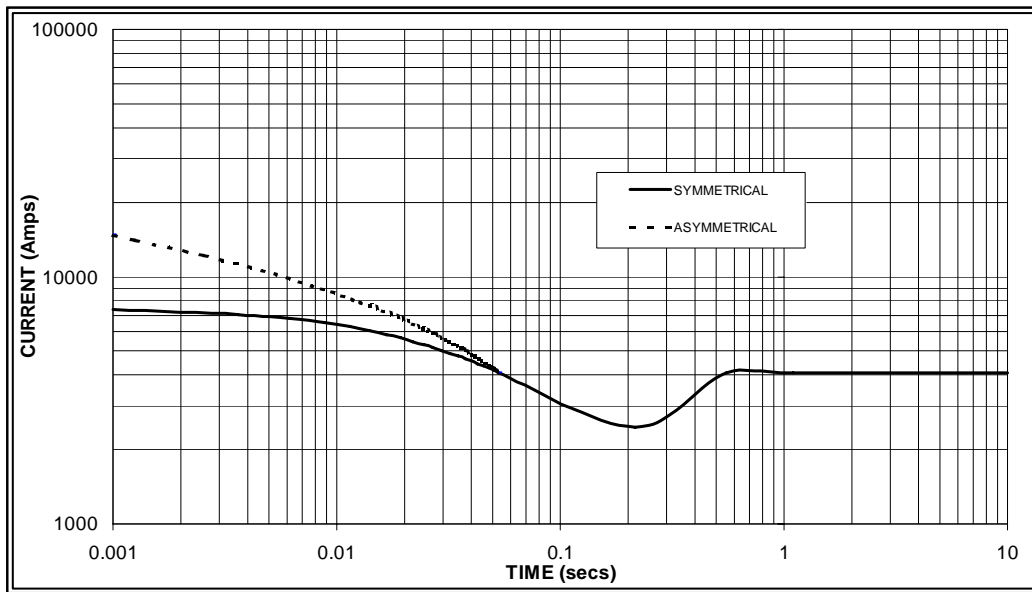
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

**50
Hz**



Sustained Short Circuit = 3,300 Amps

**60
Hz**



Sustained Short Circuit = 4,100 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.07	440v	X 1.06
415v	X 1.12	460v	X 1.12
440v	X 1.18	480v	X 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For Delta connection multiply the Curve current value by 1.732

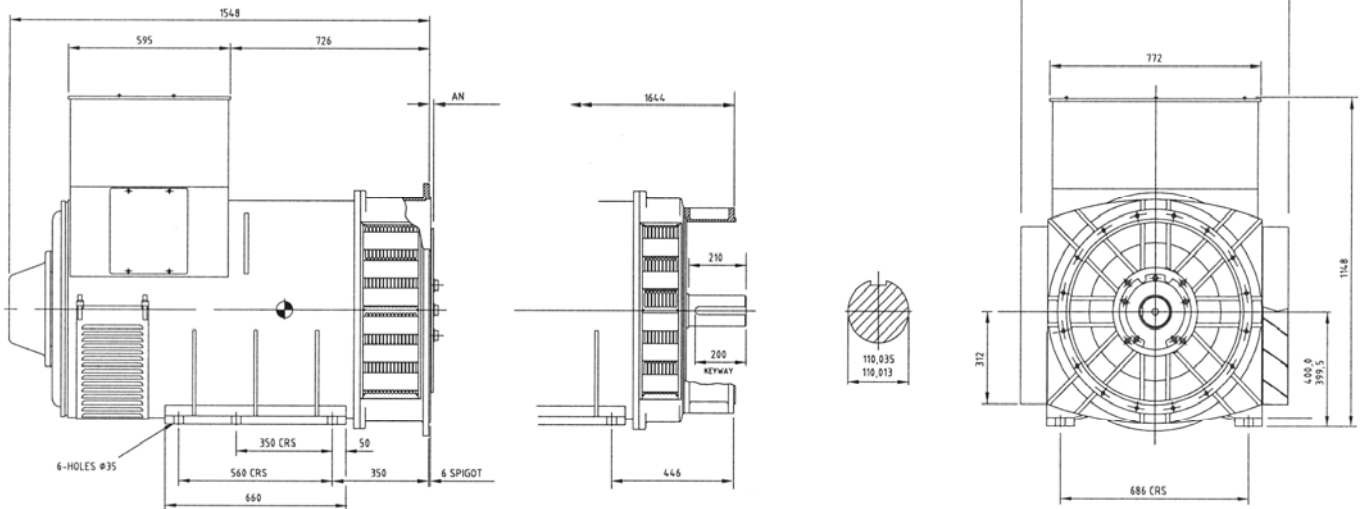
HCM634H
Winding 312 / 0.8 Power Factor

RATINGS

Class - Temp Rise		Cont. E - 65/50°C				Cont. B - 70/50°C				Cont. F - 90/50°C				Cont. H - 110/50°C			
50 Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	590	605	620	600	638	656	675	675	700	720	740	715	765	785	805	770
	kW	472	484	496	480	510	525	540	540	560	576	592	572	612	628	644	616
	Efficiency (%)	95.7	95.7	95.7	95.7	95.6	95.7	95.7	95.7	95.5	95.6	95.6	95.7	95.4	95.5	95.5	95.6
	kW Input	493	506	518	502	534	548	564	564	586	603	619	598	642	658	674	644

60 Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	688	725	756	775	713	750	780	800	819	863	900	925	885	931	970	994
	kW	550	580	605	620	570	600	624	640	655	690	720	740	708	745	776	795
	Efficiency (%)	95.5	95.5	95.6	95.6	95.5	95.5	95.6	95.6	95.4	95.4	95.5	95.5	95.3	95.3	95.4	95.5
	kW Input	576	607	633	649	597	628	653	669	687	724	754	775	743	782	813	833

DIMENSIONS



COUPLING DISC	AN
SAE 14	25.4
SAE 18	15.87
SAE 21	0
SAE 24	0